



Dart Aerospace Ltd.
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D3697-041
Job Sheet 199072



Part No: D3697-041

Job Qty: 1 pcs

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-04-25 new issue DD verified by:EC IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Large Fab - Welded Assy-1	1 pcs	9/16/19		0.00	3.57	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
140	QC 9	1 pcs	9/16/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
150	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S213853



Part: D3697 - 041

Job No: 199072

Serial No/Batch: S213853

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/16/19

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				QC 3 - 24					
				QC 3 - 61					
				QC 3 - 81					
180 Packaging 3-1 - Stock - B4B	1	9/16/19	0.00 0.00	Packaging 3 - 1 - B4B					
	pcs			Packaging 3 - 2 - B4B					
Wed 9-18-2019 Rosales, Oscar				Packaging 3 - 3 - B4B ✓	ST 337 A				
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				190 QC 21 - SA	1	9/16/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 337 A
					pcs			QC 21 - SA - 70	
				QC 21 - SA - 53					
Part Op 130 - (Weld per dwg A/R Aluminum rod Batch: M139785)					DAG 21 9-89				
Descriptions: 140 - (QC9- Inspect visual per QSI004- Fusion Welds) 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Chemical Conversion Coat per QSI005 4.1) 170 - (QC3- Inspect Part Finish) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					SEP 1 8 2019				
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D3697-3	Support Plate, LH	1 pcs (1 ea)	130-Large Fab - Welded Assy-1	F155985					
D3697-4	Support Plate, RH	1 pcs (1 ea)	130-Large Fab - Welded Assy-1	F155986					
D3797-1	Ground Plate	1 pcs (1 ea)	130-Large Fab - Welded Assy-1	5112153					
M6061T6T0.375W.049	6061-T6 Round Tube .375 X.049W	6 ft (6 ea)	130-Large Fab - Welded Assy-1	6006310					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
130-Large Fab - Welded Assy-1	D3697-3	1	3	0
	D3697-4	1	3	0
	D3797-1	1	2	0
	M6061T6T0.375W.049	6	51	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042) _____			
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY					
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Follo/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Completed By _____				Lead hand / Supervisor _____					
QC / QA Coordinator _____				Other/Details: _____					